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D3912-041
Job Sheet 199746



Part No: D3912-041

Job Qty: 6 pcs

Part Name: Eyebolt Receiver Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/30/19

Job Tracking No:

Due Date: 9/20/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.18 verified by:EC IPP Rev:B 10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO FIT*** DD ver:JLM IPP REV:C AS PER REV B 10-08-05 JLM VERIFIED:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	6 pcs	9/20/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



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Container No: S222893



Part: D3912-041

Job No: 199746

Serial No/Batch: S222893

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/16/19

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					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
110	Small Fab - 2 - B4B	6 pcs	9/20/19	0.00 0.38	Small Fab - 1 - B4B	DAS 58 OCT 16 2019
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
120	QC 5	6 pcs	9/20/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	DAS 81 OCT 16 2019
					QC 5 - 51	9-89
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
170	Packaging 3-1 - Stock - B4B	6 pcs ✓	9/20/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	✓ S1055
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	

Oscar

OCT 16 2019

				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	6 pcs ✓	9/20/19	0.00 0.00	QC 21 - SA - 21 ✓	518055
				QC 21 - SA - 70	21 OCT 18 2019
				QC 21 - SA - 53	8-39

Part Op 100 - Pick Kit
 Descriptions: 110 - Small Fab
 120 - QC5- Inspect part completeness to step on W/O
 170 - Identify as per dwg & Stock Location: _____
 180 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3801-1	Hand Retractable Spring Plunger	6 pcs (1 ea)	100-Packaging 1 - Pick Kit	5183036X3
D3912-1	Eyebolt	6 pcs (1 ea)	100-Packaging 1 - Pick Kit	5173401X3 5189659X3
D3912-3	Eyebolt Block	12 pcs (2 ea)	100-Packaging 1 - Pick Kit	5221929
D3912-5	Eyebolt Plate	12 pcs (2 ea)	100-Packaging 1 - Pick Kit	5220166
MS20615-4M20	Rivet	48 Ea (8 ea)	100-Packaging 1 - Pick Kit	5214626
MS21209-F615	Helix-Coil	6 Ea (1 ea)	100-Packaging 1 - Pick Kit	5199552
NAS1149C0663R	Washer (AN960C616)	6 Ea (1 ea)	100-Packaging 1 - Pick Kit	5076016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	D3801-1	6	15	0
	D3912-1	6	29	0
	D3912-3	12	0	0
	D3912-5	12	42	0
	MS20615-4M20	48	142	0
	MS21209-F615	6	58	0
	NAS1149C0663R	6	455	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



DISPOSITION		DEPARTMENT/PROCESS									
Job: _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐						Water Jet ☐
Part No. _____	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Supplier ☐						Quality ☐
	Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐							
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)							
Description Work Order Deviation		Disposition									
Root Cause		FAULT CATEGORY									
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐							Outside Tolerance ☐
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Drawing ☐							Finish ☐
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Part Lost/Missing ☐							Misread ☐
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐								
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐								
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐								
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐								
Human Factors ☐	Other/Details: _____										